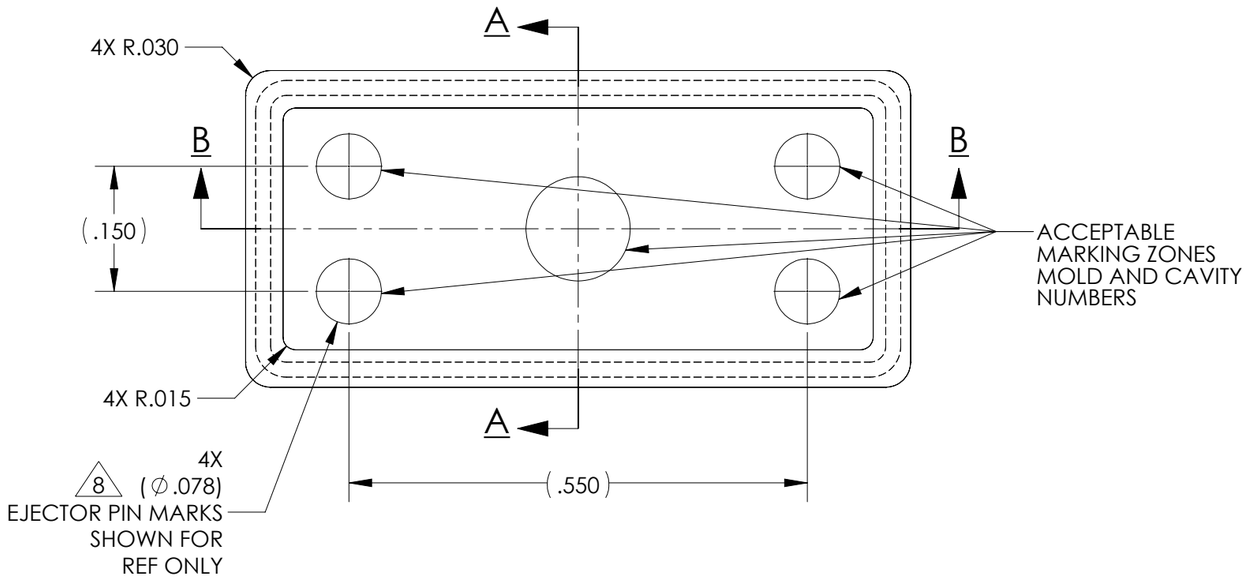
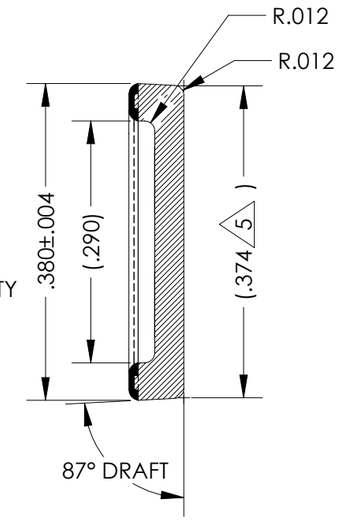
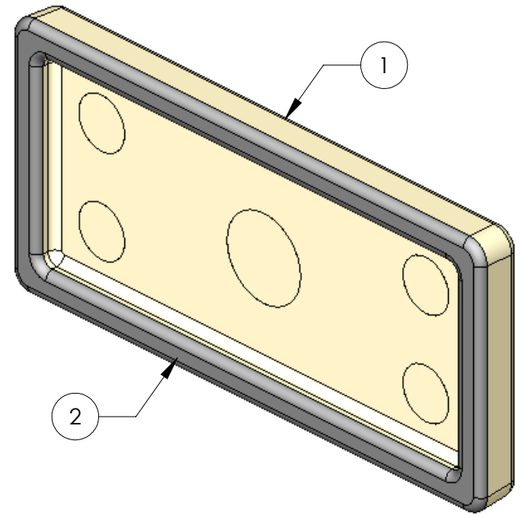
DRAWN	REV.	DESCRIPTION	DATE	APPROVED
B. Strom	01	INITIAL RELEASE	12-05-14	
B. Strom	02	ADDED NOTE 7	06-09-15	

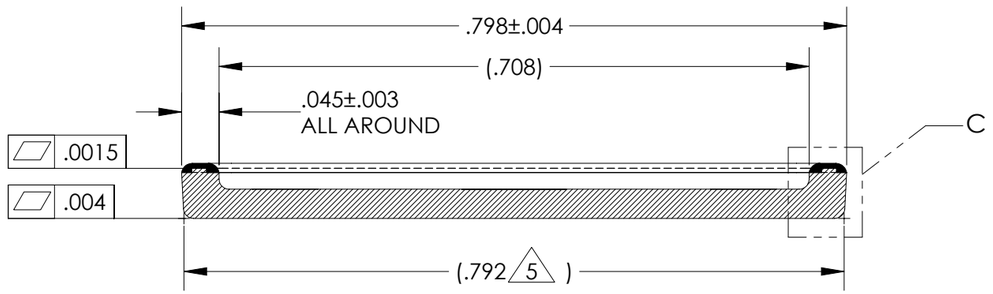




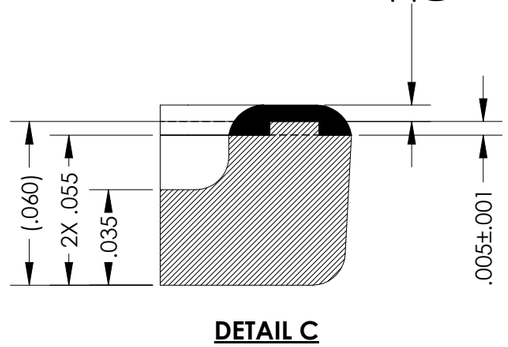
SECTION A-A



ISOMETRIC VIEW



SECTION B-B



DETAIL C

NOTES: UNLESS OTHERWISE SPECIFIED,

1. APPLICABLE STANDARDS/SPECIFICATIONS:
   ASME Y14.5M-1994, DIMENSIONING AND TOLERANCING
   ASME Y14.38-1999, ABBREVIATIONS AND ACRONYMS.
2. ALL EDGES AND CORNERS, R .006" MAX.
3. PARTS TO BE CLEAN AND FREE OF FOREIGN MATERIAL.
4. FLASH AND GATE VESTIGE NOT TO EXCEED .005".

5 DIMENSIONED TO VIRTUAL SHARP.

6. INSPECT APPLIED EPOXY PER RJR DOC QAP-082-021.

7 EJECTOR PINS:
INTRUSION: .000 MAX
PROTRUSION: .002 MAX

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	6882	LID, NATURAL LCP
2	A/R	6104	B-STAGE EPOXY (RJ4MB-V2, BLK)

UNLESS OTHERWISE SPECIFIED:
ALL DIMS IN INCHES & INCLUDE CHEM. APPLIED/PLATED FINISH.
REMOVE BURRS & SHARP EDGES.
DO NOT SCALE.

TOLERANCES:
.XX = ±.005
.XXX = ±.002
ANGLES = ±1°

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RJR POLYMERS, INC.

THIRD ANGLE PROJECTION

MATERIAL:	CAD FILE:	L0800A1	L0800A1 LID, w-EPOXY .798 X .380 X .060						
SEE NOTES									
FINISH:	CLIENT:								
-	-								
	DATE:	SCALE	SIZE	DRAWN:	CHK'D:	P/N:		PAGE:	REV:
	11-26-14	NTS	B	B. Strom	-	L0800A1		1 of 1	02